

L-70

CLASSIFICATION

AWS A5.23/A5.23M : EA1
 ISO 14171-A : S2 Mo

GENERAL DESCRIPTION

A 0,5%Mo wire to be used on steel grades such as 16Mo3 or on non alloy steels to improve impact properties when welding in 2-run technique

APPROVALS

	ABS	TÜV	BV	DNV	GL	LRS	RINA	RMRS	PRS
761	X	X	X	X	X	X	X	X	X
780		X				X			X
8500	X				X			X	
860		X	X	X	X	X			
P230	X		X		X	X	X	X	
P223		X							

CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Mo
0.1	0.9	0.10	0.5

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0	4.8
Unit : 25 kg stein basket B415	X	X	X	X	X
25 kg stein basket B415+VCI	X	X	X	X	X
100 kg stein basket B785			X	X	X
350 kg Speed Feed® Drum	X		X	X	
400 kg Speed Feed® Drum			X	X	
600 kg Speed Feed® Drum				X	
1000 kg Accutrak® Drum	X	X	X	X	
1000 kg coil liftable			X		

L-70 rev. EN 02